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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/673,421	09/30/2003	Shinichi Sato	03500.017614	2691	
5514	7590 12/22/2004		EXAMINER		
	ICK CELLA HARPER ELLER PLAZA	· Shah, manish s			
	K, NY 10112		ART UNIT	PAPER NUMBER	
			2853		
			DATE MAILED: 12/22/2004		

Please find below and/or attached an Office communication concerning this application or proceeding.

<del></del>	·•	Application No.	Applicant(s)				
Office Action Summary		10/673,421	SATO ET AL.				
		Examiner	Art Unit				
		Manish S. Shah	2853	(A			
Period fo	The MAILING DATE of this communication a or Reply	ppears on the cover sheet with the	correspondence addre	9SS			
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely.  - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.  - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133).  Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).							
Status							
1)[	Responsive to communication(s) filed on						
2a)□	This action is <b>FINAL</b> . 2b)⊠ Th	nis action is non-final.					
3)	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Disposit	ion of Claims						
5)□ 6)⊠	<u></u>						
Applicat	ion Papers						
9) The specification is objected to by the Examiner.							
10)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.							
	Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
11)	Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).  11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.						
Priority (	under 35 U.S.C. § 119						
<ul> <li>12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).</li> <li>a) All b) Some * c) None of:</li> <li>1. Certified copies of the priority documents have been received.</li> <li>2. Certified copies of the priority documents have been received in Application No</li> <li>3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).</li> <li>* See the attached detailed Office action for a list of the certified copies not received.</li> </ul>							
Attachmen	ut(s)						
1) Notice of References Cited (PTO-892)  Notice of Draftsperson's Patent Drawing Review (PTO-948)  A) Interview Summary (PTO-413) Paper No(s)/Mail Date							
3) 🛛 Infor	ce of Draftsperson's Patent Drawing Review (PTO-948) mation Disclosure Statement(s) (PTO-1449 or PTO/SB/0 er No(s)/Mail Date <u>4/16/04</u> .		Patent Application (PTO-1	52)			

# **Attachment**

## Formula 1:

in which:

M represents a metal or H; Pc represents a phthalocyanine nucleus; and  $R^1$  represents H or -( $CH_2$ ) $_nR^3$ ;  $R^2$  represents -( $CH_2$ ) $_nR^3$ ; or  $R^1$  and  $R^2$  together with the nitrogen atom to which they are attached represent a 5 or 6-membered ring; where: n is independently an integer from 1 to 30; and

 $R^3$  is independently a group selected from H,-SR<sup>4</sup>, -CO<sub>2</sub>R<sup>5</sup> and -NR<sup>6</sup>R<sup>7</sup>; where: R<sup>4</sup>, R<sup>5</sup>, R<sup>6</sup> and R<sup>7</sup> independently represent H, C<sub>1-30</sub>alkyl optionally substituted by one or more groups selected from hydroxy, mercapto, sulpho, carboxy, cyano and - PO<sub>3</sub>H<sub>2</sub>; v is the valence of Pc divided by the valence of M; x is from 1.8 to 3.8;

y is from 0.1 to 2.7; z is from 0.1 to 2.7; and

x, y and z satisfy  $2 \le x + y + z \le 4$ .

CuPc (SO<sub>3</sub>H)<sub>2</sub> CuPc SO<sub>2</sub>NH<sub>2</sub> SO<sub>2</sub>NHCH<sub>2</sub>CH<sub>2</sub>OH

Copper phthalocyanine (115g) was added in portions to stirred chlorosulphonic acid (308 ml) over 30 minutes keeping the temperature below 50°C. The mixture was stirred for 30 minutes before being heated gradually to 140°C, at which temperature it was stirred for 3 hours to obtain  $CuPc(SO_3H)_4$ .

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#### **DETAILED ACTION**

### Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

1. Claims 1-9 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kenworthy et al. (# EP 1239010 A1) in view of Koike et al. (# US 4853036) and Mayo et al. (# US 6174355).

Kenworthy et al. discloses an aqueous ink including a phthalocyanine dye represented by the general formula 1 as shown in the attachment and an aqueous medium, wherein dye does contains component of x+y+z= 2 to 4 (see Abstract; [0025], see Examples). They also disclose that the ink is for ink jet recording ([0056]), and it contains an amine compound and a glycol compound, wherein the amine is 2-pyrrolidone and the glycol is ethylene glycol ([0039]-[0040]).

Kenworthy et al. differs from the claim of the present invention is that the amine and glycol compound having a vapor pressure of 0.01 mmHg or higher at 20 to 25 degree C, and viscosity of the ink composition within a range of 1 to 5 mPa.s, more preferable 1 to 2.5 mPa.s.

Koike et al. teaches that to improve the ejection stability, ink composition including the amine and glycol compound having the vapor pressure of 1 mmHg or less

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(column: 6, line: 5-35), and viscosity of the ink composition is less than 5 mPa.s (c.P.) (see Table 1).

It would have been obvious to one of ordinary skill in the art at the time of the invention to modify the ink composition of Kenworthy et al. by the aforementioned teaching of Koike et al. in order to have the ink composition with the improved ejection stability, because of that it increases the life of print head.

Mayo et al. teaches that to get the high quality printed image with minimal intercolor bleed, ink composition has a viscosity of from about 1 to 5 c.P, and more preferably from 1 to 2. c.P. at about 22 degree C (column: 6, line: 50-60).

It would have been obvious to one of ordinary skill in the art at the time of the invention to modify the ink composition of Kenworthy et al. by the aforementioned teaching of Mayo et al. in order to have the high quality printed image with minimal intercolor bleed.

2. Claims 10-12 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kenworthy et al. (# EP 1239010 A1) in view of Koike et al. (# US 4853036).

Kenworthy et al. discloses an inkjet recording method including a steps of discharging an aqueous ink onto recording medium (0051]-[0056]), wherein aqueous ink including a phthalocyanine dye represented by the general formula **1** as shown the attachment and an aqueous medium, wherein dye does contains component of x+y+z= 2 to 4 (see Abstract; [0025], see Examples). They also disclose that the ink is for ink jet recording ([0056]), and it contains an amine compound and a glycol compound, wherein

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the amine is 2-pyrrolidone and the glycol is ethylene glycol ([0039]-[0040]). They also disclose that the recording medium has a receiving layer on a substrate, which contains silica ([0053]-[0056]).

Kenworthy et al. differs from the claim of the present invention is that the amine and glycol compound having a vapor pressure of 0.01 mmHg or higher at 20 to 25 degree C, and viscosity of the ink composition within a range of 1 to 5 mPa.s, more preferable 1 to 2.5 mPa.s.

Koike et al. teaches that to improve the ejection stability, ink composition including the amine and glycol compound having the vapor pressure of 1 mmHg or less (column: 6, line: 5-35), and viscosity of the ink composition is less than 5 mPa.s (c.P.) (see Table 1).

It would have been obvious to one of ordinary skill in the art at the time of the invention to modify the ink composition of Kenworthy et al. by the aforementioned teaching of Koike et al. in order to have the ink composition with the improved ejection stability, because of that it increases the life of print head.

3. Claims 13-14 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kenworthy et al. (# EP 1239010 A1) in view of Koike et al. (# US 4853036) as applied to claims 10-12 above, and further in view of Santo et al. (# US 5965252).

Kenworthy et al. and Koike et al. discloses all the limitation of the ink jet recording medium except that the ink receiving layer contains an alumina hydrate, wherein alumina hydrate is represented by the formula:  $Al_2O_{3-n}(OH)_{2n}.mH_2O$ , wherein n

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represents an integer 1, 2 or 3; m represents a value of 0 to 10, however m and n do not become 0 at the same time.

Santo et al. teaches that to get the weather fastness printed image, ink receiving layer contains an alumina hydrate, wherein alumina hydrate is represented by the formula: Al<sub>2</sub>O<sub>3-n</sub>(OH)<sub>2n</sub>.mH<sub>2</sub>O, wherein n represents an integer 1, 2 or 3; m represents a value of 0 to 10, however m and n do not become 0 at the same time (column: 3, line: 55-67).

It would have been obvious to one of ordinary skill in the art at the time of the invention to modify the ink receiving layer of the substrate of Kenworthy et al. by the aforementioned teaching of Santo et al. in order to have the weather fastness printed image, which increases the storage stability of the recording medium.

4. Claims 15-17 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kenworthy et al. (# EP 1239010 A1) in view of Koike et al. (# US 4853036).

Kenworthy et al. discloses an inkjet recording apparatus including a recording unit and an ink tank, which includes an aqueous ink, which includes a phthalocyanine dye represented by the general formula 1 as shown in the attachment and an aqueous medium, wherein dye does contains component of x+y+z= 2 to 4 (see Abstract; [0025], see Examples). They also disclose that the ink is for ink jet recording ([0056]), and it contains an amine compound and a glycol compound, wherein the amine is 2-pyrrolidone and the glycol is ethylene glycol ([0039]-[0040]).

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Kenworthy et al. differs from the claim of the present invention is that the amine and glycol compound having a vapor pressure of 0.01 mmHg or higher at 20 to 25 degree C, and viscosity of the ink composition within a range of 1 to 5 mPa.s, more preferable 1 to 2.5 mPa.s.

Koike et al. teaches that to improve the ejection stability, ink composition including the amine and glycol compound having the vapor pressure of 1 mmHg or less (column: 6, line: 5-35), and viscosity of the ink composition is less than 5 mPa.s (c.P.) (see Table 1).

It would have been obvious to one of ordinary skill in the art at the time of the invention to modify the ink composition of Kenworthy et al. by the aforementioned teaching of Koike et al. in order to have the ink composition with the improved ejection stability, because of that it increases the life of print head.

#### Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Manish S. Shah whose telephone number is (571) 272-2152. The examiner can normally be reached on 8:00am-4:30pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Stephen D. Meier can be reached on (571) 272-2149. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

> Manish S. Shah Primary Examiner Art Unit 2853

MSS 12/14/04